Function:

Baking color logo, photo image or picture on the mug surface for advertising, gift purpose with artistic and applied effects

Features:

1. Economical for Commercial Daily Use
2. Wavy bar skid proof Handle Design
3. The body is smart, easy to change hot pad, no need to open the back board
4. Entirely digital temperature and time display, easy operation, high level of integration
5. Full range pressure adjustment to adjust for thicker or thinner substrates
6. Extra thick heat plate provides even temperature and higher pressure
7. Full hat surface heat transfer print

Hat Heat Press Machine   HP-1508T

Operation:

1. Place a shaped hat, close the handle with appropriate pressure and then plug the power;
2. Cut the picture size to be large as the hat surface and then put it to the hat by adhesive tape.
3. Setting the temperature to an appropriate (190°C/380°F) by turning the temperature knob;
4. Setting appropriate time, approximate 30 seconds,
5. Clip the cap onto the silicon pad and flat the cap, use spring-loaded cap tensioner to holds the cap flat against the lower platen and secures the cap from moving while aligning transfers, Place the picture-wraged hat, close the handle and then turn on the power, red indicator lighting;
6. The machine shall start the timer automatically and enter the status of constant temperature when the temperature rises to the setting degree; temperature rise to 190°C/380°F takes about 10 minutes
7. Release the handle when the buzzer rings and take out the hat;
   Get rid of the picture paper 3 seconds after the hat to be took out from the machine.
Set the temperature and time

Boot: connect to power, turn on the switch shown in Figure.

Click the SET button, press or button to set the next row, shows a need for instrument temperature. (Usually 190 °C /380°F, according to material may be)

And then click the SET button, switch to set the reminder time. Press or button to set the timing required time.

And then click the SET button to return to the standard mode. Time and temperature can be set up transfer printed material.

Displays the actual temperature of Set temperature: 190 °C/380°F

Displays the actual time Set time: 30 seconds

Push down and keys simultaneously, then the left row appears LK. Set its value to 88 and push the SET key on the left side, the following parameters will be appeared CF, Centigrade temperature while CF=0; Fahrenheit temperature while CF=1.
Notes

1. If the cold tear of the transfer paper, hot stamping finished later, please wait 15-20 seconds before they tear up the transfer paper.

2. It cannot be an empty cup heating pad burn when the heat must be placed in the cup, otherwise it will damage heating pad or a heating pad and shorten the life of

3. Heating pad is not required to preheat

Temperature control devices feature more complex, in addition to set the temperature and time values do not need extra conditioning outside, otherwise easily lead to confusion instrument program does not work!!!

Simple Troubleshooting

Problems

- Open the power switch when the machine point does not light
- Pressure knob adjustment is not flexible
- Instrument set temperature is too low
- Heating plate does not heat

Processing methods

- Tight power supply interface at no plug or power interface at blown fuse
- Screw in the knob at a touch of oil
- Temperature is not enough, please increase the temperature of
- Temperature relay failure or chassis plates do not work or heat burn

Specifications

- Operating Voltage: 110V
- Working Power: 380W
- Net Weight: 16.5KG
- Gross Weight: 18KG
- Packing Size: 500*360*580CM
# Parameter of Time and Temperature

<table>
<thead>
<tr>
<th>No.</th>
<th>Material</th>
<th>Temperature</th>
<th>Time (Second)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Mug</td>
<td>190°C/380°F</td>
<td>180-220</td>
</tr>
<tr>
<td>2</td>
<td>Ceramic Plate</td>
<td>190°C/380°F</td>
<td>200-240</td>
</tr>
<tr>
<td>3</td>
<td>Tile</td>
<td>190°C/380°F</td>
<td>240-80</td>
</tr>
<tr>
<td>4</td>
<td>Bead Board</td>
<td>190°C/380°F</td>
<td>30-40</td>
</tr>
<tr>
<td>5</td>
<td>Metal plate (key chain, Make-up mirrors, lighter, business card)</td>
<td>190°C/380°F</td>
<td>30-40</td>
</tr>
<tr>
<td>6</td>
<td>T-shirt not including Cotton, fabric, umbrella</td>
<td>190°C/380°F</td>
<td>30-40</td>
</tr>
<tr>
<td>7</td>
<td>Hat</td>
<td>190°C/380°F</td>
<td>30-40</td>
</tr>
<tr>
<td>8</td>
<td>Cotton T-shirt (Using light color heat transfer paper)</td>
<td>190°C/380°F</td>
<td>20-25</td>
</tr>
<tr>
<td>9</td>
<td>Cotton T-shirt (Using dark color heat transfer paper)</td>
<td>190°C/380°F</td>
<td>20-25</td>
</tr>
<tr>
<td>10</td>
<td>Mouse Pad</td>
<td>190°C/380°F</td>
<td>30-40</td>
</tr>
<tr>
<td>11</td>
<td>Puzzle Cubes</td>
<td>190°C/380°F</td>
<td>150-180</td>
</tr>
<tr>
<td>12</td>
<td>Rock</td>
<td>200°C/395°F</td>
<td>330-400</td>
</tr>
</tbody>
</table>

**PS:** The Parameter is for reference only.