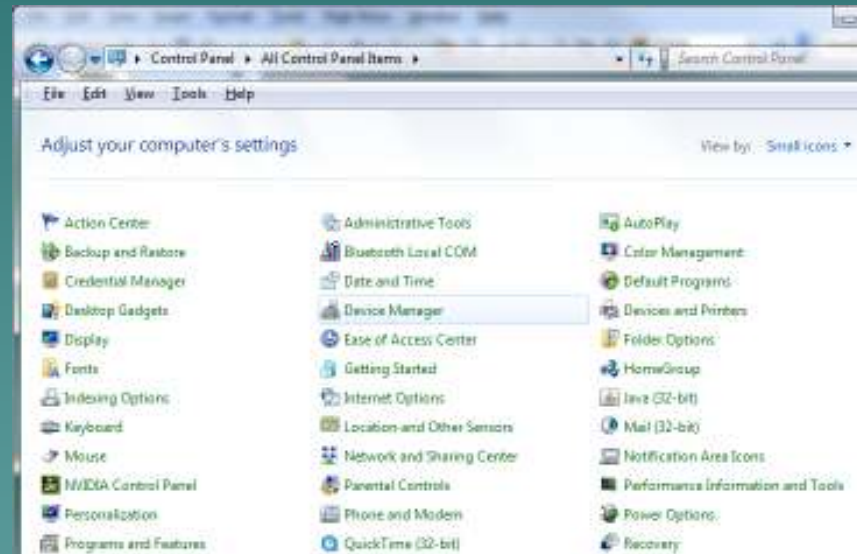


Waiting and Won't Cut

For the CR630/CR1200

1-1 Device Manager

- ◆ Open the Device Manager by going to the Control Panel: Device Manager.
- ◆ For Windows XP, go to: Control Panel: System: Hardware: Device Manager
- ◆ The cutter should be plugged in and turned on during this process.

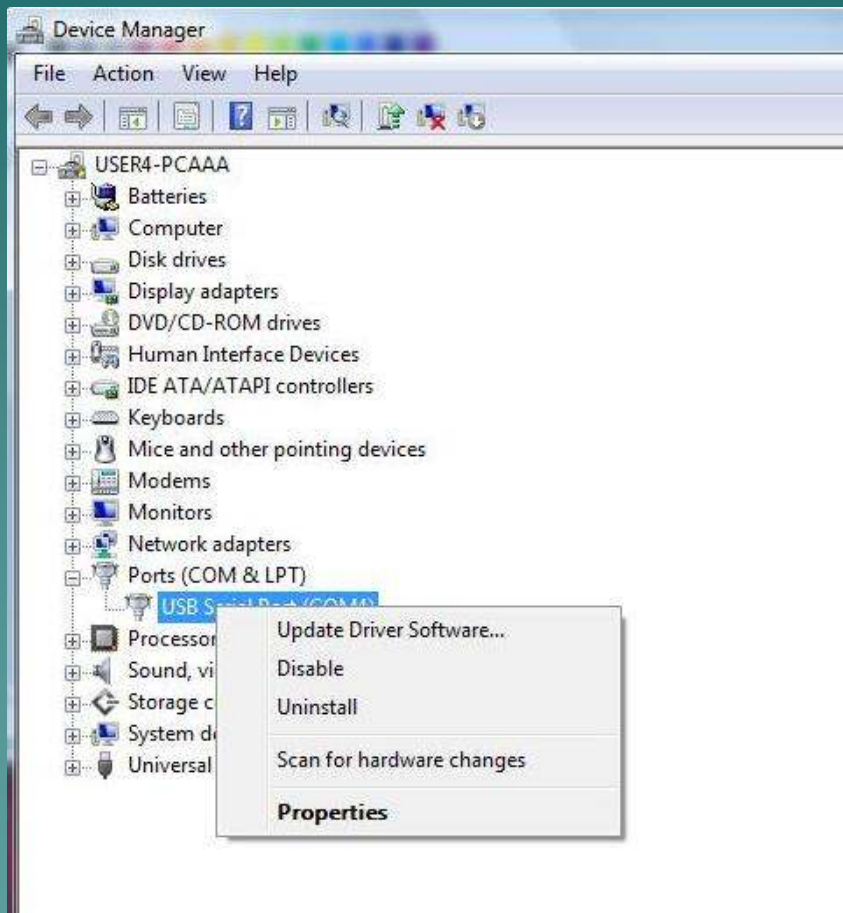


1-2 Device Manager

- ◆ Click on your USB connection under the Ports section.

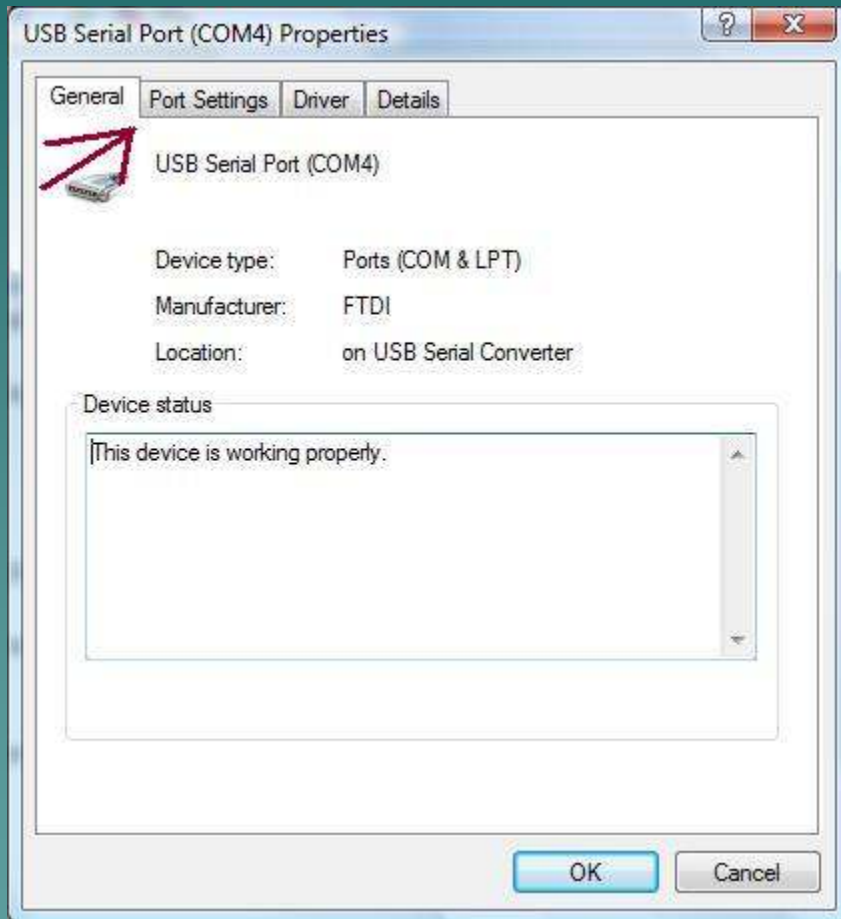


1-3 Device Manager



- ◆ Right-Click and select Properties

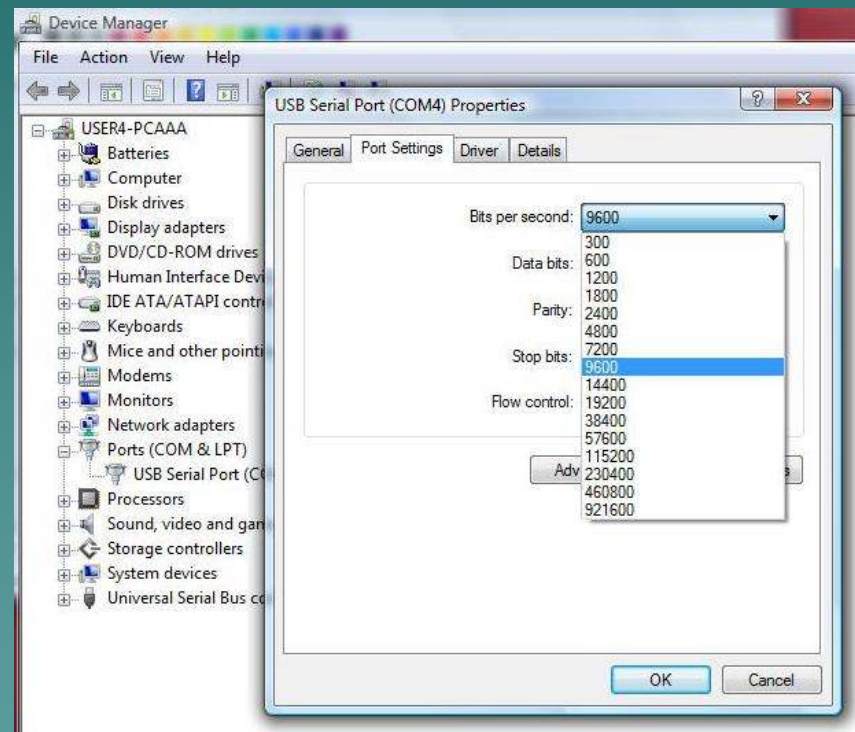
1-4 Device Manager



- ◆ Go to the Port Settings tab.

1-5 Device Manager

- ◆ Verify your baud rate is set to 9600 or 19200.
 - Whichever rate you choose, this same rate needs to be set in Flexi and on the cutter itself.
- ◆ Adjust the Flow Control to “Hardware” from this same screen.



1-6 Device Manager

- ◆ If the COM number needs to be changed, click on the Advanced Settings button.
- ◆ Change the COM number on the top dropdown.
- ◆ Click OK when finished.



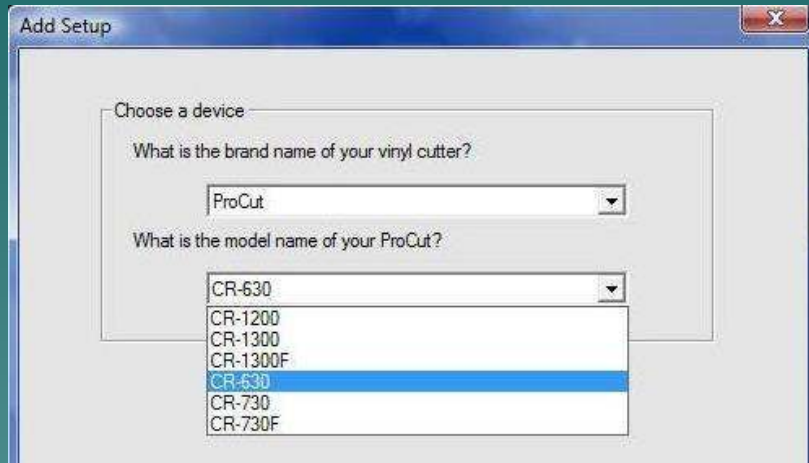
2-1 Flexi

- ◆ To add a new setup in Flexi, open the Production Manager.



- ◆ Go to Setup: Add Setup.

2-2 Flexi



The screenshot shows a window titled "Add Setup" with a close button in the top right corner. Inside the window, there is a section titled "Choose a device". Below this title, there are two questions:

What is the brand name of your vinyl cutter?

ProCut

What is the model name of your ProCut?

CR-630

CR-1200

CR-1300

CR-1300F

CR-630

CR-730

CR-730F

The "CR-630" option in the second dropdown menu is highlighted with a blue background.

- ◆ Select the brand and Cutter Type.



The screenshot shows a window titled "Add Setup" with a close button in the top right corner. Inside the window, there is a section titled "Choose a device". Below this title, there are two questions:

What is the brand name of your vinyl cutter?

ProCut

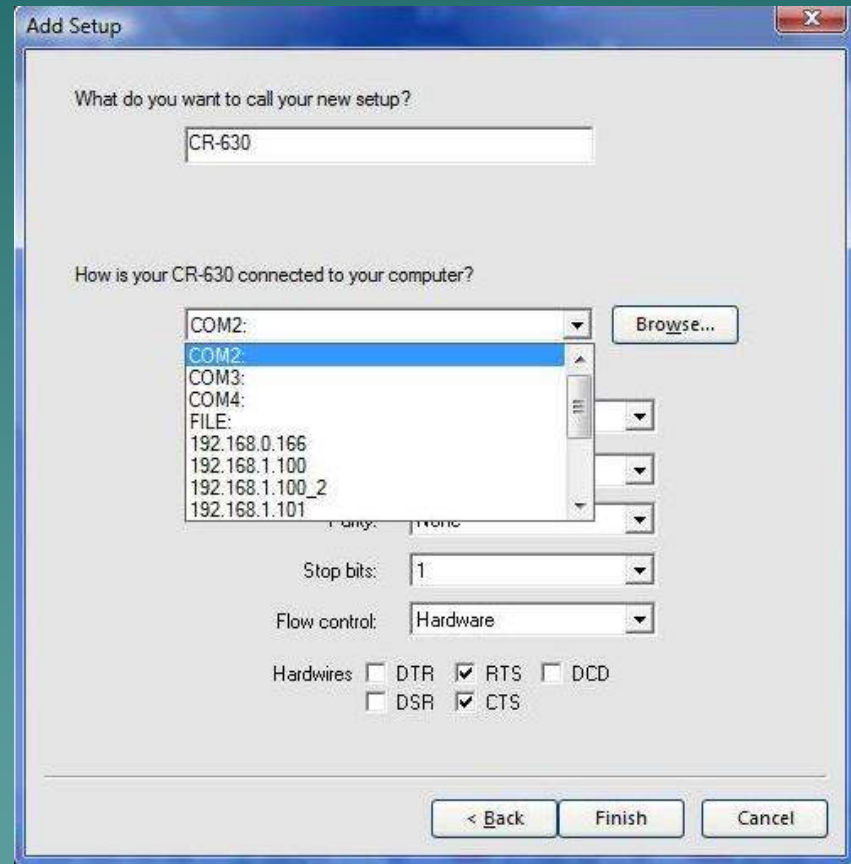
What is the model name of your ProCut?

ProCut

The "ProCut" option in the second dropdown menu is highlighted with a blue background.

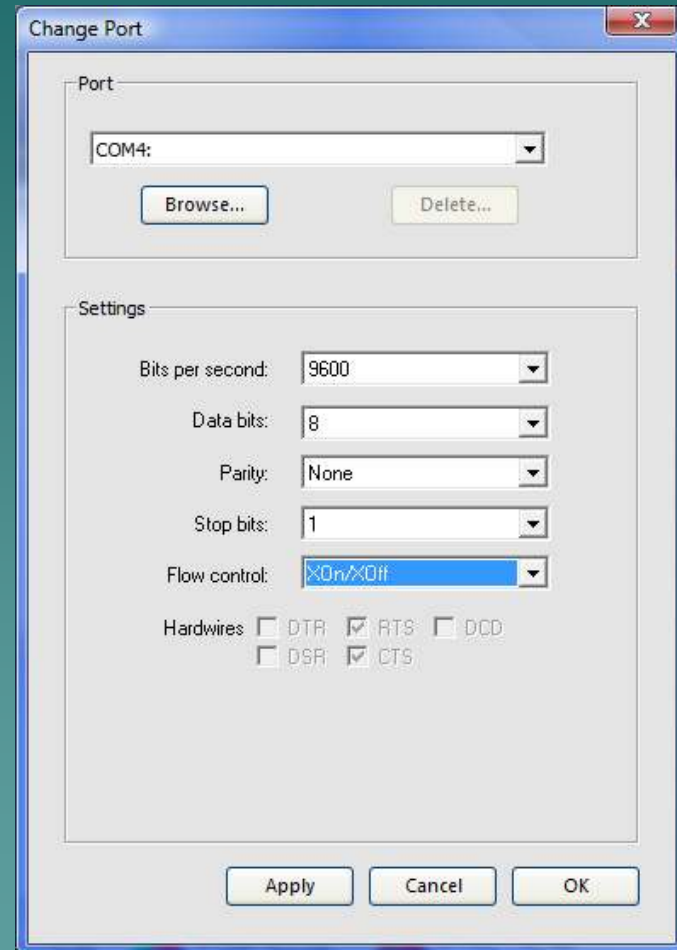
2-3 Flexi

- ◆ On the next page, select which COM port the cutter is connected to.
- ◆ This information is on the device manager.

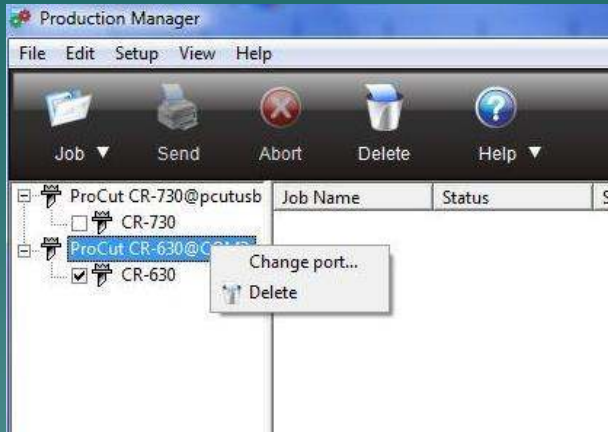


2-4 Flexi

- ◆ The Flow Control should be set to "XOn/XOff"
- ◆ Click Finish and you're done!



2-5 Flexi



- ◆ To change settings after the initial setup of the cutter:
- ◆ Go to the cutter in Production Manager, right click and select "Change Port".

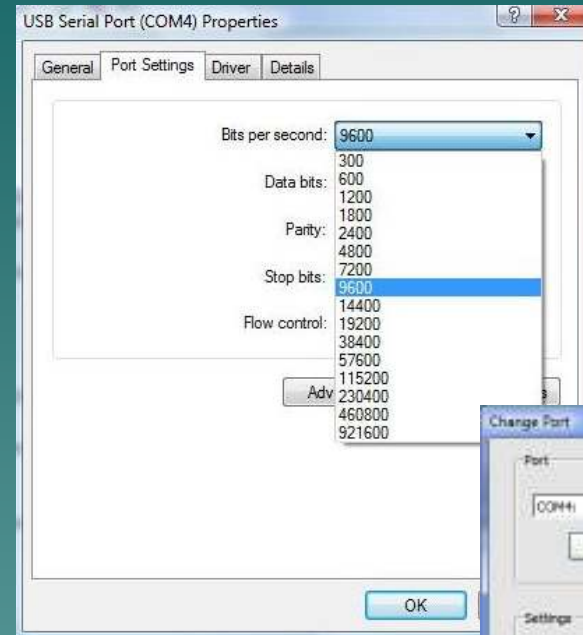


3-1 Cutter

- ◆ To check the cutter's baud rate when online:
- ◆ Click the "Online" button.
- ◆ Click "Mode" until you get to the screen that reads 'Baud'.
- ◆ To change this setting, hit the "+" and "-" buttons.
- ◆ Click "Mode" to get back to the main screen, then "Online" to get back online.



4-1 BAUD



- ◆ The Baud rate is the rate of transfer of information from the computer to the cutter. This number must match in 3 places in order for information to be processed correctly.
- ◆ 1. In the cutter as previously described.
- ◆ 2. In the Device Manager (Listed as "Bits per second")
- ◆ 3. In Flexi (Listed as "Bits per second")

The End

CutterPros does not support Flexi in any way beyond initial setup. Please review the Flexi Help for more information.

<http://www.cutterpros.com/downloads> for further information.

To speak with a technician, submit a ticket at <http://www.cutterpros.com/support/> or call 888-828-8776 x227

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