Stand Setup

Editor's note: This document covers how to setup the stand for the plotter. The instruction were made using a CR630, but they apply to all models. Pay careful attention to the way the pieces are turned while putting this together, certain things only go 1 way.

1-1 Stand Setup

- Unpack everything from the box, taking note of anything that looks damaged from shipping. The box should include:
  - Cutter
  - Stand
  - Software Box
  - Basket (Optional)
  - Vinyl Rolls (Optional)

1-2 Stand Setup

- Brand new plotters will have 2 zip-ties (the longer zip-ties pictured here) holding the cutting head in place. Cut these out of the way, being careful not to cut the data cable.

1-3 Stand Setup

- Lay out the pieces of the stand.
- You will have 2 vertical beams (legs) and 1 horizontal beam.
- The feet (with the wheels) attach to the bottom of the vertical beams which are held together with the horizontal beam.

1-4 Stand Setup

- Lay out the hardware for the stand. It should include:
  - 8 long black screws (to attach the feet)
  - 8 Flat, and 8 lock washers (for the long black screws)
  - 8 short black screws (to attach the horizontal beam
  - 4 beveled head screws (to attach the top brackets)
  - 4 small silver screws (to attach the plotter to the top brackets)

1-5 Stand Setup

- Lay the 2 legs so the holes are on the same side, as pictured here.
- Attach the feet to the opposite end (the end without any holes).

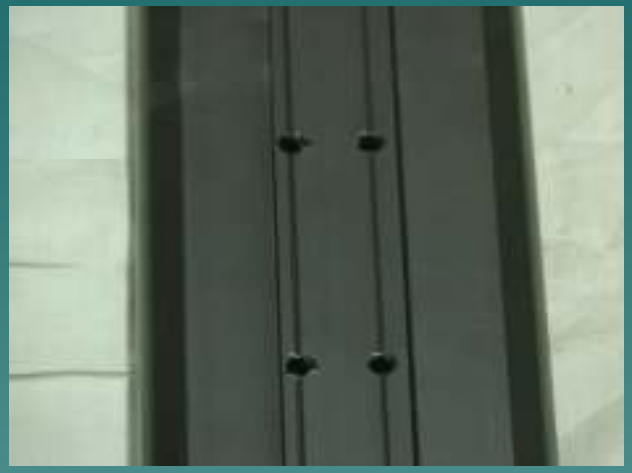
1-6 Stand Setup

- Attach the feet to the bottom of the vertical beam using 4 long black screws, 4 flat washers, and 4 lock washers. Put the washers on in the order pictured here.

- Do the exact same thing for the other side,
- making sure the holes (in previous picture)
- are on the opposite side of the feet.

1-7 Stand Setup

- Attach the horizontal beam to the legs. Make sure that the flat sides (with the 2 lines inside the middle rail) are facing inward while attaching the horizontal beam.



- Attach the horizontal beam to each side with 4 short black screws. (Notice the side without the 2 lines (beveled) are facing outwards).

1-8 Stand Setup

- Attach the upper brackets by placing them on the inside (flat) area of the legs on the top. Attach each side with 2 beveled screws.
- Be sure the brackets are flush with the legs before screwing them in.

1-9 Stand Setup

- Place the rubber rings on the edge of the silver discs. Do not place them in the slits quite yet.
- Place the silver discs on a roller bar with the protruding part facing out.
- Once the discs are on the bar, roll the rubber rings into the slits.
- Place this roller bar in the single hole on the brackets.

1-10 Stand Setup

- Attach the plotter to the top of the stand with 2 small silver screws on each side.

The End

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http://www.cutterpros.com/downloads for further information.

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